

BLMC - MORRIS

| Application | Engine | Cyl | | | Set Number | | Line No |
|---|----------|-------|------|-------|--------------|--------------------------|---------|
| | Model | Bore | CC | Years | Chrome | Plain | |
| (5-Ring Replc.) | B, J-4 | 73.03 | 1489 | 54-65 | C1971 | P1971 | 16 |
| | J-2 | 73.03 | | | | P1389 | 15 |
| 1300 | 12G | 70.61 | 1275 | 68-71 | C1280 | P1280 | 12 |
| 1800 | 18G | 80.25 | 1798 | 66-71 | C1337 | P1337 | 24 |
| 1800 (5-Ring Replc.) | B Series | 80.25 | 1800 | 63-71 | | P1396 | 25 |
| Cowley 1500 | B | 73.03 | 1489 | 54-65 | C1971 | P1971 | 16 |
| Cowley 1500, Oxford (5-Ring Replc.) | J-4 | 73.03 | | | C1227 | P1227 | 14 |
| Isis (5-Ring Replc.) | | 79.37 | | | | P1228 | 23 |
| J-2 | | 73.03 | 1489 | 63-66 | | P1052 | 13 |
| Maestro L, HLS | R, S | 76.20 | 1596 | 1983 | C1898 | | 18 |
| Maestro L, HI, Hls, Vanden Plas | R, S | 76.20 | 1596 | 1983 | C1898 | | 18 |
| Marina 1.3 | 12Y | 70.61 | 1275 | 71-80 | C1280 | P1280 | 12 |
| Mini 1000, City, Estate, HL | A Series | 64.60 | 998 | 75-82 | C5045 | P5045 | 10 |
| Mini 95 Pick-up, 95 Van | A Series | 64.60 | 998 | 77-83 | C5045 | P5045 | 10 |
| Mini Clubman | A Series | 64.60 | 998 | 70-71 | C5045 | P5045 | 10 |
| Mini Clubman 1000 Mk II | A Series | 64.60 | 998 | 68-69 | C5045 | P5045 | 10 |
| Mini Delux (Australia) | | 64.60 | 998 | 63-69 | C1704 | | 6 |
| Mini Mark II 1000 | 99H | 64.60 | 998 | 68-69 | C1072 | P1072 | 7 |
| Mini Mark II 1000, Minor 1000, Minor 1100 (5-Ring Replc.) | | 64.60 | | | C1349 | P1349 | 9 |
| Mini Minor 850 | ADO15 | 62.93 | 848 | 59-75 | C1058 | P1058 | 2 |
| Mini Minor 850, Minor 1000 (3-Ring Replc.) | | 62.93 | | | | P1133 | 4 |
| Mini Minor 850, Minor 1000 (5-Ring Replc.) | | 62.93 | | | | P1225 | 5 |
| Minor 1000 | ADO15 | 62.93 | 948 | 57-62 | C1058 | P1058 | 3 |
| Minor 1000 | 99H | 64.60 | 998 | 63-71 | C1072 | P1072 | 7 |
| Minor 1100 | ADO16 | 64.60 | 1098 | 63-71 | C1072 | P1072 | 8 |
| Morris Cowley | | 65.50 | 1198 | 54-57 | | P1961^A | 11 |
| Morris Isis | | 79.37 | 2639 | 55-58 | | P1008 | 22 |
| Morris Mini Cooper | | 62.40 | 997 | 60-65 | | P1236 | 1 |
| Morris Oxford | | 76.20 | 1622 | 62-71 | C1074 | P1074 | 19 |
| Morris Van | | 79.37 | 2199 | 54-63 | | P1006 | 21 |
| Oxford | B | 73.03 | 1489 | 54-65 | C1971 | P1971 | 16 |
| Oxford (5-Ring Replc.) | | 76.20 | | | C1543 | P1543 | 20 |
| Oxford (Australia) | A60 | 76.20 | 2000 | 59-62 | C1637 | | 17 |

| Line No | Application | CC | Set No | Cyl | Bore Diameter | | Ring Size | |
|---------|--|-----|------------------------------|-----|---------------|-------|-------------------------------------|------------------------|
| | | | | | Inch | MM | Comp | Oil |
| 1 | Morris Mini Cooper (1.0L) | 997 | P1236 | 4 | 2.458 | 62.40 | 4 - 1.60 4 - 1.60 4 - 1.60 | 4 - 3.17 |
| 2 | Mini Minor 850 | 848 | P1058 C1058 | 4 | 2.478 | 62.93 | 4 - .070" 4 - .070" 4 - .070" | 4 - .125" |
| 3 | Minor 1000 (.9L) | 948 | P1058 C1058 | 4 | 2.478 | 62.93 | 4 - .070" 4 - .070" 4 - .070" | 4 - .125" |
| 4 | Mini Minor 850, Minor 1000 (3-Ring Replc.) | | P1133 | 4 | 2.478 | 62.93 | 4 - 1.60 4 - 1.60 | 4 - 3.17 |
| 5 | Mini Minor 850, Minor 1000 (5-Ring Replc.) | | P1225 | 4 | 2.478 | 62.93 | 4 - .070" 4 - .070" 4 - .070" | 4 - .125" 4 - .125" |
| 6 | Mini Delux (Australia) (1.0L) | 998 | C1704 | 4 | 2.542 | 64.60 | 4 - 2.00 4 - 2.00 | 4 - 4.00 |

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

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|---------|---|--------|--------|------------------------------|---------------|-------|-----------|----------------------------------|----------------------|
| | | | | | Inch | MM | Comp | Oil | |
| 7 | Mini Mark II 1000 Minor 1000 | (1.0L) | 998 | P1072 C1072 | 4 | 2.542 | 64.60 | 4 - 1/16 4 - 1/16 4 - 1/16 | 4 - 1/8 |
| 8 | Minor 1100 | (1.1L) | 1098 | P1072 C1072 | 4 | 2.542 | 64.60 | 4 - 1/16 4 - 1/16 4 - 1/16 | 4 - 1/8 |
| 9 | Mini Mark II 1000, Minor 1000, Minor 1100 (5-Ring Replc.) | | | P1349 C1349 | 4 | 2.542 | 64.60 | 4 - 1.60 4 - 1.60 4 - 1.60 | 4 - 3.17 4 - 3.17 |
| 10 | Mini 95 Pick-up, 95 Van Mini Clubman Mini 1000, City, Estate, HL Mini Clubman 1000 Mk II | (1.0L) | 998 | P5045 C5045 | 4 | 2.542 | 64.60 | 4 - 1/16 4 - 1/16 4 - 1/16 | 4 - 4.00 |
| 11 | Morris Cowley | (1.2L) | 1198 | P1961 ^A | 4 | 2.579 | 65.50 | 4 - 5/64 4 - 5/64 4 - 5/64 | 4 - 5/32 |
| 12 | 1300 Marina 1.3 | (1.3L) | 1275 | P1280 C1280 | 4 | 2.780 | 70.61 | 4 - 1/16 4 - 1/16 4 - 1/16 | 4 - 5/32 |
| 13 | J-2 | (1.5L) | 1489 | P1052 | 4 | 2.875 | 73.03 | 4 - 1.60 4 - 1.60 4 - 1.60 | 4 - 4.00 |
| 14 | Cowley 1500, Oxford (5-Ring Replc.) | | | P1227 C1227 | 4 | 2.875 | 73.03 | 4 - 5/64 4 - 5/64 4 - 5/64 | 4 - 5/32 4 - 5/32 |
| 15 | (5-Ring Replc.) | | | P1389 | 4 | 2.875 | 73.03 | 4 - 1.60 4 - 1.60 4 - 1.60 | 4 - 4.00 4 - 4.00 |
| 16 | Cowley 1500 Oxford | (1.5L) | 1489 | P1971 C1971 | 4 | 2.875 | 73.03 | 4 - 5/64 4 - 5/64 4 - 5/64 | 4 - 5/32 |
| 17 | Oxford (Australia) | (2.0L) | 2000 | C1637 | 4 | 3.000 | 76.20 | 4 - 2.00 4 - 2.00 | 4 - 4.75 4 - 4.75 |
| 18 | Maestro L, HLS Maestro L, HI, Hls, Vanden Plas | (1.6L) | 1596 | C1898 | 4 | 3.000 | 76.20 | 4 - 1.50 4 - 1.50 | 4 - 4.00 |
| 19 | Morris Oxford | (1.6L) | 1622 | P1074 C1074 | 4 | 3.000 | 76.20 | 4 - 5/64 4 - 5/64 4 - 5/64 | 4 - 5/32 |
| 20 | Oxford (5-Ring Replc.) | | | P1543 C1543 | 4 | 3.000 | 76.20 | 4 - 5/64 4 - 5/64 4 - 5/64 | 4 - 5/32 4 - 5/32 |
| 21 | Morris Van | (2.2L) | 2199 | P1006 | 4 | 3.125 | 79.37 | 4 - 3/32 4 - 3/32 4 - 3/32 | 4 - 3/16 |
| 22 | Morris Isis | (2.6L) | 2639 | P1008 | 6 | 3.125 | 79.37 | 6 - 3/32 6 - 3/32 6 - 3/32 | 6 - 3/16 |
| 23 | Isis (5-Ring Replc.) | | | P1228 | 6 | 3.125 | 79.37 | 6 - 2.38 6 - 2.38 6 - 2.38 | 6 - 4.75 6 - 4.75 |
| 24 | 1800 | (1.8L) | 1798 | P1337 C1337 | 4 | 3.160 | 80.25 | 4 - 1.60 4 - 1.60 4 - 1.60 | 4 - 4.00 |

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| Line | | | | | | | Bore Diameter | | Ring Size | |
|------|----------------------|--------|------|--------------|-----|-------|---------------|----------|-----------|--|
| No | Application | | CC | Set No | Cyl | Inch | MM | Comp | Oil | |
| 25 | 1800 (5-Ring Replc.) | (1.8L) | 1800 | P1396 | 4 | 3.160 | 80.25 | 4 - 1.60 | 4 - 4.00 | |
| | | | | | | | | 4 - 1.60 | 4 - 4.00 | |
| | | | | | | | | 4 - 1.60 | | |

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