

# FORD

Cubic Inch	Year	Application	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
	37-40	Ford 60 H.P. engine	<b>P2103</b>	8	2.600	66.04	8 - 3/32 8 - 3/32	8 - 5/32
	16-27	Ford Model "T" Special Piston (Alum.)	<b>P3609</b>	4	3.750	95.25	4 - 1/8 4 - 1/8	4 - 3/16
	16-27	Ford Model "T"	<b>P3610</b>	4	3.750	95.25	4 - 1/4 4 - 1/4	4 - 1/4
		Ford Model "T" with a crank	<b>P3917</b>	4	3.750	95.25	4 - 5/64 4 - 5/64	4 - 3/16 4 - 3/16
81	88-93	(1.3L) Ford Festiva	<b>C1643</b> <sup>+</sup>	4	2.795	71.00	4 - 1.20 4 - 1.50	4 - 3.00
97	87-91	(1.6L) Mercury Tracer	<b>P1330</b> <b>C1330</b>	4	3.071	78.00	4 - 1.50 4 - 1.50	4 - 4.00
98	1986	(1.6L) Ford Escort	<b>C1826</b> <sup>+</sup>	4	3.031	77.00	4 - 1.50 4 - 1.50	4 - 3.00
98		(1.6L) Ford Escort	<b>C1966</b> <sup>+</sup>	4	3.031	77.00	4 - 1.50 4 - 1.50	4 - 2.00
98	87-94	(1.6L) Mercury Capri, Tracer (Mazda Eng.) B6	<b>P1330</b> <b>C1330</b>	4	3.071	78.00	4 - 1.50 4 - 1.50	4 - 4.00
98	81-85	(1.6L) Ford Escort/EXP, Mercury Lynx Incl. Turbo	<b>P1487</b> <b>C1487</b>	4	3.150	80.00	4 - 1.60 4 - 2.00	4 - 4.00
98	70-73	(1.6L) Ford Pinto, Mercury Capri	<b>P1040</b> <b>C1040</b>	4	3.187	80.95	4 - 5/64 4 - 5/64	4 - 5/32
98	78-81	(1.6L) Ford Fiesta	<b>P1307</b>	4	3.187	80.95	4 - 1.60	4 - 3.97
98	72-73	(1.6L) Ford Pinto, Mercury Capri	<b>C1307</b>				4 - 2.00	
98	78-80	(1.6L) Mercury LN7						
98		(1.6L) Ford Festiva Rocam	<b>S5092</b> <sup>+</sup>	4	3.228	82.00	4 - 1.20 4 - 1.50	4 - 2.00
110	1992	(1.8L) Ford Escort Zetec E	<b>C5088</b>	4	3.173	80.60	4 - 1.50 4 - 1.60	4 - 2.50
110	92-98	(1.8L) Ford Escort RDA	<b>S5205</b> <sup>+</sup>	4	3.173	80.60	4 - 1.50	4 - 3.00
110	92-98	(1.8L) Ford Escort RQB					4 - 1.60	
110	92-98	(1.8L) Ford Escort RKA Zetec						
110	92-98	(1.8L) Ford Escort RDB						
112	91-96	(1.8L) Ford Escort, Tracer (Mazda Eng.)	<b>P1790</b> <b>C1790</b>	4	3.268	83.00	4 - 1.50 4 - 1.50	4 - 3.00
116	85-86	(1.9L) Ford Escort, Mercury Lynx	<b>P1630</b> <b>C1630</b>	4	3.226	81.94	4 - 1.50 4 - 1.50	4 - 4.00
116	87-96	(1.9L) Ford Escort	<b>P1673</b>	4	3.226	81.94	4 - 1.50	4 - 3.00
116	87-92	(1.9L) Mercury Lynx	<b>C1673</b>				4 - 1.50	
121	93-97	(2.0L) Ford A	<b>C1939</b> <sup>+</sup>	4	3.268	83.00	4 - 1.20 4 - 1.50	4 - 3.00
121	1998	(2.0L) Mercury Cougar ZH20/Zetec E	<b>C5089</b> <sup>+</sup>	4	3.339	84.80	4 - 1.50	4 - 3.00
121	1998	(2.0L) Ford Focus ZH20/Zetec E					4 - 1.75	
121	1993	(2.0L) Mercury Cougar ZH20/Zetec	<b>S5080</b> <sup>+</sup>	4	3.339	84.80	4 - 1.20	4 - 3.00
121	1993	(2.0L) Ford Focus ZH20/Zetec					4 - 1.50	
121	97-04	(2.0L) Ford Escort P, 5	<b>S3958</b> <sup>+N</sup>	4	3.341	84.86	4 - 1.20	4 - 3.00
121	97-04	(2.0L) Ford Focus P, 5					4 - 1.50	
121	95-04	(2.0L) Ford Z, 3	<b>P3900</b> <b>C3900</b>	4	3.341	84.86	4 - 1.50 4 - 1.75	4 - 3.00
122	64-70	(2.0L) Ford Taurus	<b>P1907</b> <b>C1907</b>	6	3.307	84.00	6 - 2.00 6 - 3.00	6 - 5.00
122	95-02	(2.0L) Ford Escort P	<b>P3916</b> <b>C3916</b>	4	3.341	84.86	4 - 1.50 4 - 1.50	4 - 3.00

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122	84-87	(2.0L) Ford Tempo, Mercury Topaz (Mazda Eng.) (Diesel)	<b>C1657</b> <sup>+</sup>	4	3.386	86.00	4 - 2.00 4 - 2.00	4 - 4.00
122	2010	(2.0L) Transit Connect Duratec 20 LF	<b>S5282</b> <sup>+N</sup>	4	3.445	87.50	4 - 1.20	4 - 2.50
122	05-10	(2.0L) Focus Duratec 20 LF					4 - 1.20	
122	01-06	(2.0L) Escape, Focus						
122	71-74	(2.0L) Ford Pinto, Mercury Capri	<b>P1296</b> <b>C1296</b>	4	3.575	90.80	4 - 2.00 4 - 2.50	4 - 4.00
133	89-92	(2.2L) Ford Probe Incl. Turbo C	<b>P1542</b> <b>C1542</b>	4	3.386	86.00	4 - 1.50 4 - 1.50	4 - 4.00
138	04-09	(2.3L) Ford Escape/Focus/Fusion, Mercury Mariner/Milan Duratec 23EW	<b>S5282</b> <sup>+N</sup>	4	3.445	87.50	4 - 1.20 4 - 1.20	4 - 2.50
140	84-94	(2.3L) Ford HSC, Mercury	<b>P3844</b> <b>C3844</b>	4	3.680	93.47	4 - 5/64 4 - 5/64	4 - 3/16
140	79-89	(2.3L) Ford Turbo Models, Mercury	<b>C1565</b> <sup>+</sup>	4	3.780	96.00	4 - 2.00 4 - 2.00	4 - 4.75
140	74-84	(2.3L) Ford (Non-Turbo), Mercury	<b>P1308</b> <b>C1308</b>	4	3.780	96.00	4 - 2.00 4 - 2.00	4 - 4.75
140	85-94	(2.3L) Ford (Non-Turbo)	<b>P1613</b>	4	3.780	96.00	4 - 1.50	4 - 4.00
140	85-97	(2.3L) Mercury OHC (Non-Turbo) A	<b>C1613</b>				4 - 1.50	
144	60-64	(2.4L) Ford	<b>P2224</b>	6	3.500	88.90	6 - 5/64	6 - 3/16
144	60-63	(2.4L) Mercury	<b>C2224</b>				6 - 5/64	
152	93-97	(2.5L) Ford Probe 24 Valve B	<b>P1882</b> <b>C1882</b>	6	3.327	84.50	6 - 1.50 6 - 1.50	6 - 3.00
153	95-99	(2.5L) Ford Contour, Mercury Mystique G, L	<b>C3929</b> <sup>+</sup>	6	3.245	82.42	6 - 1.20 6 - 1.50	6 - 3.00
153	86-91	(2.5L) Ford HSC	<b>P3844</b>	4	3.680	93.47	4 - 5/64	4 - 3/16
153	84-94	(2.5L) Mercury	<b>C3844</b>				4 - 5/64	
155	99-00	(2.5L) Mercury Mystique	<b>S5103</b> <sup>+</sup>	6	3.215	81.66	6 - 1.20	6 - 3.00
155	99-02	Ford Contour, Mercury Cougar					6 - 1.50	
159	72-73	(2.5L) Mercury Capri	<b>P1316</b>	6	3.543	90.00	6 - 2.00	6 - 4.00
159	72-73	(2.5L) Ford Mustang 2600 VX	<b>C1316</b>				6 - 3.00	
170	61-72	(2.8L) Ford, Mercury	<b>P2224</b> <b>C2224</b>	6	3.500	88.90	6 - 5/64 6 - 5/64	6 - 3/16
171	74-87	(2.8L) Ford Mustang Z	<b>P1309</b>	6	3.661	93.00	6 - 2.00	6 - 4.00
171	74-87	(2.8L) Ford Mustang 2800 PX	<b>C1309</b>				6 - 2.50	
171	74-79	(2.8L) Mercury Bobcat, Capri Z						
179	88-90	(2.9L) Mercury Scorpio	<b>P1662</b> <b>C1662</b>	6	3.661	93.00	6 - 1.60 6 - 1.75	6 - 3.50
183	89-95	(3.0L) Ford Taurus, Mercury Sable	<b>C3872</b> <sup>+</sup>	6	3.504	89.00	6 - 1.20 6 - 1.50	6 - 2.80
183	96-00	(3.0L) Ford Duratec S	<b>C3920</b> <sup>+</sup>	6	3.504	89.00	6 - 1.20 6 - 1.50	6 - 3.00
183	00-05	(3.0L) Vin: S, U, V, 1, 2	<b>C3960</b> <sup>+N</sup>	6	3.504	89.00		
183	86-96	(3.0L) Ford U	<b>P3857</b>	6	3.504	89.00	6 - 1.50	6 - 4.00
183	86-00	(3.0L) Ford Aerostar, Mercury Villager (Exc. SHO) (Shallow Oil Ring Groove) U	<b>C3857</b>				6 - 1.50	
183	86-90	(3.0L) Mercury U						
192	93-96	(3.2L) Ford Taurus (SHO eng., Yamaha)	<b>C3881</b> <sup>+</sup>	6	3.622	92.00	6 - 1.20 6 - 1.50	6 - 2.80
200	63-84	(3.3L) Ford	<b>P2209</b>	6	3.680	93.47	6 - 5/64	6 - 3/16
200	63-83	(3.3L) Mercury	<b>C2209</b>				6 - 5/64	
200	28-34	(3.3L) Ford Model A, AA, B, BB (For 3-Ring Piston)	<b>P2001</b>	4	3.875	98.40	4 - 1/8 4 - 1/8	4 - 5/32

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					Inch	MM	Comp	Oil
207	96-99	(3.4L) Ford SHO N	<b>S3901</b> <sup>+</sup>	8	3.244	82.40	8 - 1.20 8 - 1.50	8 - 3.00
215	52-53	(3.5L) Ford EAA	<b>P2118</b> <b>C2118</b>	6	3.563	90.50	6 - 3/32 6 - 3/32	6 - 3/16
221	32-36	(3.6L) Ford	<b>P2101</b>	8	3.063	77.80	8 - 3/32 8 - 3/32 8 - 3/32	8 - 5/32
221	32-45	(3.6L) Ford All Models 3 Rings Steel & Alum. Repl. Piston 85, 90 H.P.	<b>P2102</b>	8	3.063	77.80	8 - 3/32 8 - 3/32	8 - 5/32
221	32-45	(3.6L) Ford 4-Ring Piston 85, 90 H.P.	<b>P2107</b>	8	3.063	77.80	8 - 3/32 8 - 3/32	8 - 5/32 8 - 5/32
221	62-63	(3.6L) Ford, Mercury	<b>P2291</b> <b>C2291</b>	8	3.500	88.90	8 - 5/64 8 - 5/64	8 - 3/16
223	54-64	(3.7L) Ford, Edsel Ranger EAA, EBP	<b>P3106</b>	6	3.625	92.10	6 - 3/32	6 - 3/16
223	61-62	(3.7L) Mercury EAA, EBP	<b>C3106</b>				6 - 3/32	
226	41-42	(3.7L) Ford 2GA	<b>P2106</b>	6	3.300	83.82	6 - 3/32 6 - 3/32	6 - 3/16
226	43-51	(3.7L) Ford 4-Ring Piston 90 H.P. 7HA	<b>P2109</b>	6	3.300	83.82	6 - 3/32 6 - 3/32	6 - 3/16 6 - 3/16
232	88-95	(3.8L) Ford Supercharged	<b>C3946</b>	6	3.811	96.80	6 - 1.50 6 - 1.50	6 - 4.00
232	82-87	(3.8L) Ford, Lincoln, Mercury 2.0mm Wide Top Comp Ring 3	<b>P3833</b> <b>C3833</b>	6	3.811	96.80	6 - 2.00 6 - 2.00	6 - 4.00
232	88-95	(3.8L) Ford Not Supercharged (Shallow Oil Ring Groove)	<b>P3855</b> <b>C3855</b>	6	3.811	96.80	6 - 1.50 6 - 1.50	6 - 4.00
232	88-92	(3.8L) Lincoln, Mercury (Shallow Oil Ring Groove)						
232	96-03	(3.8L) Ford 4	<b>P3902</b>	6	3.811	96.80	6 - 1.50	6 - 3.00
232	96-98	(3.8L) Ford Mustang (1.5 Top Comp. Ring, 3.0mm Wide Oil Rings) 4	<b>C3902</b>				6 - 1.50	
239	39-49	(3.9L) Ford 95-100 H.P.	<b>P2104</b>	8	3.187	80.95	8 - 3/32 8 - 3/32	8 - 5/32
239	39-49	(3.9L) Ford	<b>P2108</b>	8	3.187	80.95	8 - 3/32	8 - 5/32
239	46-49	(3.9L) Ford	<b>C2108</b>				8 - 3/32	8 - 5/32
239	49-53	(3.9L) Mercury (4-Ring Piston) 8BA	<b>P3108</b>	8	3.187	80.95	8 - 3/32	8 - 3/16
239	46-53	(3.9L) Ford (4-Ring Piston) 8BA	<b>C3108</b>				8 - 3/32	8 - 3/16
239		(3.9L) Ford Racing Overbore	<b>P2360</b>	8	3.312	84.12	8 - 3/32 8 - 3/32	8 - 5/32
239		(3.9L) Ford Racing Overbore	<b>P2366</b> <b>C2366</b>	8	3.375	85.70	8 - 3/32 8 - 3/32	8 - 5/32
239	54-55	(3.9L) Ford EBU	<b>P3102</b>	8	3.500	88.90	8 - 3/32	8 - 3/16
239	50-51	(3.9L) Lincoln 8EL	<b>C3102</b>				8 - 3/32	
239	50-51	(3.9L) Lincoln EBU						
240	00-06	(3.9L) A	<b>S3965</b> <sup>+N</sup>	8	3.386	86.00	8 - 1.20 8 - 1.50	8 - 2.50
240	65-77	(4.0L) Ford	<b>P2225</b>	6	4.000	101.60	6 - 5/64	6 - 3/16
240	65-69	(4.0L) Mercury	<b>C2225</b>				6 - 5/64	
245	05-10	(4.0L) Mustang Cologne 40, E, K	<b>S3961</b> <sup>+N</sup>	6	3.953	100.40	6 - 1.20	6 - 3.00
245	02-10	(4.0L) Mountaineer Cologne 40, E, K					6 - 1.50	
245	01-10	(4.0L) Explorer, Ranger Cologne 40, E, K						
250	69-80	(4.1L) Ford, Mercury	<b>P2209</b> <b>C2209</b>	6	3.680	93.47	6 - 5/64 6 - 5/64	6 - 3/16
255	49-53	(4.2L) Mercury (9m, 0m, 1, MA) EAC	<b>P3108</b> <b>C3108</b>	8	3.187	80.95	8 - 3/32 8 - 3/32	8 - 3/16 8 - 3/16

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255	80-82	(4.2L) Ford, Lincoln, Mercury	<b>P3825</b> <b>C3825</b>	8	3.680	93.47	8 - 5/64 8 - 5/64	8 - 3/16
256	55-57	(4.2L) Ford EBU	<b>P3104</b>	8	3.625	92.10	8 - 3/32	8 - 3/16
256	1954	(4.2L) Mercury EBU	<b>C3104</b>				8 - 3/32	
260	62-65	(4.3L) Ford, Mercury	<b>P3101</b> <b>C3101</b>	8	3.800	96.50	8 - 5/64 8 - 3/32	8 - 3/16
272	55-57	(4.5L) Ford EBU	<b>P3104</b>	8	3.625	92.10	8 - 3/32	8 - 3/16
272	55-58	(4.5L) Mercury Canadian EBU	<b>C3104</b>				8 - 3/32	
281	98-02	(4.6L) Ford Triton, 32 valve V, X, 9	<b>C3931</b> +	8	3.551	90.20	8 - 1.20 8 - 1.50	8 - 3.00
281	91-07	(4.6L) Ford L, V, W, X, 6	<b>P3871</b> <b>C3871</b>	8	3.551	90.20	8 - 1.50 8 - 1.50	8 - 3.00
289	63-68	(4.7L) Ford, Mercury	<b>P2271</b> <b>C2271</b>	8	4.000	101.60	8 - 5/64 8 - 5/64	8 - 3/16
292	55-64	(4.7L) Edsel Ranger, Ford (ECK) ECK	<b>P2119</b>	8	3.750	95.25	8 - 5/64	8 - 3/16
292	1955	(4.7L) Mercury ECK	<b>C2119</b>				8 - 5/64	
292	61-62	(4.7L) Mercury ECK						
300	95-97	(4.9L) Ford Y	<b>P3919</b> <b>C3919</b>	6	4.000	101.60	6 - 2.00 6 - 2.00	6 - 4.00
302	68-86	(5.0L) Ford	<b>P2271</b>	8	4.000	101.60	8 - 5/64	8 - 3/16
302	77-85	(5.0L) Lincoln	<b>C2271</b>				8 - 5/64	
302	68-85	(5.0L) Mercury						
302	1985	(5.0L) Ford, Mercury (H.O. Engine)	<b>P3854</b> <b>C3854</b>	8	4.000	101.60	8 - 1/16 8 - 1/16	8 - 5/32
302	96-01	(5.0L) Ford (Shallow Top & Oil Groove), includes Lightning N	<b>P3856</b> <b>C3856</b>	8	4.000	101.60	8 - 1.50 8 - 1.50	8 - 4.00
302	86-93	(5.0L) Lincoln, Mercury (Shallow Top & Oil Groove) N						
302	86-95	(5.0L) Ford excludes Lightning (Shallow Oil Ring Groove) N	<b>P3915</b> <b>C3915</b>	8	4.000	101.60	8 - 1.50 8 - 1.50	8 - 4.00
302	96-01	(5.0L) Mercury (Shallow Oil Ring Groove) N						
312	56-60	(5.1L) Ford, Mercury ECZ	<b>P3101</b> <b>C3101</b>	8	3.800	96.50	8 - 5/64 8 - 3/32	8 - 3/16
317	52-54	(5.2L) Lincoln EAD	<b>P2158</b> <b>C2158</b>	8	3.800	96.50	8 - 5/64 8 - 5/64	8 - 3/16
332	58-65	(5.4L) Edsel Corsair, Ford (EDC) EDC	<b>P3150</b> <b>C3150</b>	8	4.000	101.60	8 - 5/64 8 - 3/32	8 - 3/16
337	48-51	(5.5L) Ford, Lincoln 3-Ring Piston	<b>P3102</b> <b>C3102</b>	8	3.500	88.90	8 - 3/32 8 - 3/32	8 - 3/16
341	1955	(5.6L) Lincoln EAD	<b>P3158</b> <b>C3158</b>	8	3.937	100.00	8 - 5/64 8 - 5/64	8 - 3/16
351	78-85	(5.8L) Lincoln	<b>P2271</b>	8	4.000	101.60	8 - 5/64	8 - 3/16
351	68-91	(5.8L) Ford	<b>C2271</b>				8 - 5/64	
351	69-86	(5.8L) Mercury						
352	58-67	(5.8L) Ford EDD	<b>P3150</b>	8	4.000	101.60	8 - 5/64	8 - 3/16
352	1957	(5.8L) Mercury EDD	<b>C3150</b>				8 - 3/32	
360	68-76	(5.9L) Ford	<b>P2206</b> <b>C2206</b>	8	4.050	102.87	8 - 5/64 8 - 3/32	8 - 3/16
361	58-59	(5.9L) Edsel Corsair, Ranger, Pacer, E400, Ford	<b>P2206</b> <b>C2206</b>	8	4.050	102.87	8 - 5/64 8 - 3/32	8 - 3/16
368	56-57	(6.0L) Lincoln ECU	<b>P3150</b>	8	4.000	101.60	8 - 5/64	8 - 3/16
368	56-57	(6.0L) Lincoln, Mercury ECU	<b>C3150</b>				8 - 3/32	
383	58-60	(6.3L) Mercury EDG	<b>P2207</b> <b>C2207</b>	8	4.300	109.22	8 - 5/64 8 - 3/32	8 - 3/16

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390	61-65	(6.4L) Ford, Mercury (With 3/32 Second Rings)	<b>P2206</b>	8	4.050	102.87	8 - 5/64	8 - 3/16
390	68-76	(6.4L) Ford (With 3/32 Second Rings)	<b>C2206</b>				8 - 3/32	
390	68-71	(6.4L) Mercury (With 3/32 Second Rings)						
390	66-68	(6.4L) Ford (With 5/64 Comp. Rings)	<b>P2227</b>	8	4.050	102.87	8 - 5/64	8 - 3/16
390	66-67	(6.4L) Mercury (With 5/64 Comp. Rings)	<b>C2227</b>				8 - 5/64	
400	71-84	(6.6L) Ford	<b>P2271</b>	8	4.000	101.60	8 - 5/64	8 - 3/16
400	77-82	(6.6L) Lincoln	<b>C2271</b>				8 - 5/64	
400	71-78	(6.6L) Mercury						
406	62-63	(6.6L) Ford, Mercury	<b>P2239</b>	8	4.130	104.90	8 - 5/64	8 - 3/16
			<b>C2239</b>				8 - 3/32	
410	66-69	(6.7L) Mercury	<b>P2227</b>	8	4.050	102.87	8 - 5/64	8 - 3/16
			<b>C2227</b>				8 - 5/64	
427	62-65	(7.0L) Ford	<b>P2208</b>	8	4.233	107.51	8 - 5/64	8 - 3/16
427	63-65	(7.0L) Mercury	<b>C2208</b>				8 - 3/32	
428	66-70	(7.0L) Ford, Mercury	<b>P3612</b>	8	4.130	104.90	8 - 5/64	8 - 3/16
			<b>C3612</b>				8 - 5/64	
429	68-78	(7.0L) Ford, Mercury	<b>P2229</b>	8	4.360	110.74	8 - 5/64	8 - 3/16
			<b>C2229</b>				8 - 5/64	
430	58-60	(7.0L) Mercury EDJ	<b>P2207</b>	8	4.300	109.22	8 - 5/64	8 - 3/16
430	59-61	(7.0L) Ford EDJ	<b>C2207</b>				8 - 3/32	
430	58-65	(7.0L) Lincoln EDJ						
460	68-78	(7.6L) Lincoln	<b>P2229</b>	8	4.360	110.74	8 - 5/64	8 - 3/16
460	73-78	(7.6L) Mercury	<b>C2229</b>				8 - 5/64	
460	73-78	(7.6L) Mercury						
462	66-68	(7.5L) Lincoln	<b>P2228</b>	8	4.380	111.25	8 - 5/64	8 - 3/16
			<b>C2228</b>				8 - 3/32	

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone