

# GENERAL MOTORS (TRUCK & COACH)

| Cubic<br>Inch | Year  | Application                         | Set No   | Cyl | Bore Diameter |        | Ring Size                          |          |
|---------------|-------|-------------------------------------|--|-----|---------------|--------|------------------------------------|----------|
|               |       |                                     |  |     | Inch          | MM     | Comp                               | Oil      |
| 119           | 1982  | (1.9L) S-15                         | <b>P1523</b><br><b>C1523</b>                         | 4   | 3.425         | 87.00  | 4 - 2.00<br>4 - 2.00               | 4 - 4.00 |
| 119           | 83-85 | (1.9L) S-15                         | <b>P1554</b><br><b>C1554</b>                         | 4   | 3.425         | 87.00  | 4 - 1.50<br>4 - 1.50               | 4 - 4.00 |
| 121           | 82-84 | (2.0L) S-15                         | <b>P3858</b><br><b>C3858</b>                         | 4   | 3.504         | 89.00  | 4 - 5/64<br>4 - 5/64               | 4 - 3/16 |
| 137           | 81-82 | (2.2L) Chevrolet Luv (Diesel) C223  | <b>P1494</b><br><b>C1494</b>                         | 4   | 3.465         | 88.00  | 4 - 2.50<br>4 - 2.00               | 4 - 4.50 |
| 137           | 83-85 | (2.2L) S-10/S-15 (Diesel) C223      | <b>P1553<sup>+</sup></b><br><b>C1553<sup>+</sup></b> | 4   | 3.465         | 88.00  | 4 - 2.00<br>4 - 2.00               | 4 - 4.00 |
| 146           | 03-05 | (2.4L) S10 Blazer/Pick up Vortec    | <b>S3967<sup>+N</sup></b>                            | 4   | 3.445         | 87.50  | 4 - 1.20<br>4 - 1.50               | 4 - 2.50 |
| 151           | 85-86 | (2.5L)                              | <b>P3836</b><br><b>C3836</b>                         | 4   | 4.000         | 101.60 | 4 - 1/16<br>4 - 5/64               | 4 - 3/16 |
| 151           | 82-93 | (2.5L)                              | <b>P3884</b><br><b>C3884</b>                         | 4   | 4.000         | 101.60 | 4 - 1.60<br>4 - 2.00               | 4 - 4.75 |
| 152           | 2002  | (2.5L) S-10 Pick-up (Diesel)        | <b>S5252<sup>+</sup></b>                             | 4   | 3.572         | 90.74  | 4 - 3.00 <sup>FK</sup><br>4 - 2.50 | 4 - 3.00 |
| 153           | 63-70 | (2.5L)                              | <b>P2238</b><br><b>C2238</b>                         | 4   | 3.875         | 98.40  | 4 - 5/64<br>4 - 5/64               | 4 - 3/16 |
| 173           | 81-84 | (2.8L)                              | <b>P3830</b><br><b>C3830</b>                         | 6   | 3.504         | 89.00  | 6 - 1.50<br>6 - 2.00               | 6 - 4.75 |
| 173           | 85-93 | (2.8L) Shallow Oil Ring Groove      | <b>P3849</b><br><b>C3849</b>                         | 6   | 3.504         | 89.00  | 6 - 1.50<br>6 - 2.00               | 6 - 4.75 |
| 177           | 07-08 | (2.9L) Vin: 9                       | <b>S3971<sup>+N</sup></b>                            | 4   | 3.760         | 95.50  | 4 - 1.20<br>4 - 1.50               | 4 - 2.50 |
| 194           | 63-66 | (3.2L)                              | <b>P2234</b><br><b>C2234</b>                         | 6   | 3.563         | 90.50  | 6 - 5/64<br>6 - 5/64               | 6 - 3/16 |
| 200           | 78-79 | (3.3L)                              | <b>P2224</b><br><b>C2224</b>                         | 6   | 3.500         | 88.90  | 6 - 5/64<br>6 - 5/64               | 6 - 3/16 |
| 207           | 96-03 | (3.4L) Truck E                      | <b>S3944<sup>+</sup></b>                             | 6   | 3.622         | 92.00  | 6 - 1.20<br>6 - 1.50               | 6 - 4.00 |
| 211           | 04-06 | (3.5L) Truck 6                      | <b>S3964<sup>+N</sup></b>                            | 5   | 3.661         | 93.00  | 5 - 1.20<br>5 - 1.50               | 5 - 2.50 |
| 216           | 37-53 | (3.5L)                              | <b>P2115</b><br><b>C2115</b>                         | 6   | 3.500         | 88.90  | 6 - 1/8<br>6 - 1/8                 | 6 - 3/16 |
| 223           | 07-08 | (3.7L) L5 Vin: E                    | <b>S3966<sup>+N</sup></b>                            | 5   | 3.760         | 95.50  | 5 - 1.20<br>5 - 1.50               | 5 - 2.50 |
| 224           | 37-45 | (3.7L)                              | <b>P2116</b><br><b>C2116</b>                         | 6   | 3.563         | 90.50  | 6 - 1/8<br>6 - 1/8                 | 6 - 3/16 |
| 228           | 35-50 | (3.8L) Early (Serial No. 308565 Up) | <b>P2567</b><br><b>C2567</b>                         | 6   | 3.562         | 90.47  | 6 - 3/32<br>6 - 1/8<br>6 - 1/8     | 6 - 3/16 |
| 228           | 35-50 | (3.8L)                              | <b>P2708</b><br><b>C2708</b>                         | 6   | 3.563         | 90.50  | 6 - 1/8<br>6 - 1/8<br>6 - 1/8      | 6 - 3/16 |
| 228           | 50-53 | (3.8L) (3/32 Comp. Rings) Late      | <b>P2811</b><br><b>C2811</b>                         | 6   | 3.563         | 90.50  | 6 - 3/32<br>6 - 3/32<br>6 - 3/32   | 6 - 3/16 |
| 229           | 80-85 | (3.8L)                              | <b>P3820</b><br><b>C3820</b>                         | 6   | 3.736         | 94.89  | 6 - 5/64<br>6 - 5/64               | 6 - 3/16 |
| 230           | 63-70 | (3.8L)                              | <b>P2240</b><br><b>C2240</b>                         | 6   | 3.875         | 98.40  | 6 - 5/64<br>6 - 5/64               | 6 - 3/16 |

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| Cubic<br>Inch | Year  | Application                            | Set No                       | Cyl | Bore Diameter |        | Ring Size                        |          |
|---------------|-------|--|------------------------------|-----|---------------|--------|----------------------------------|----------|
|               |       |  |                              |     | Inch          | MM     | Comp                             | Oil      |
| 231           | 78-83 | (3.8L)                                 | <b>P3814</b><br><b>C3814</b> | 6   | 3.800         | 96.50  | 6 - 5/64<br>6 - 5/64             | 6 - 3/16 |
| 235           | 53-55 | (3.9L) Early Engine (Cast Iron Piston) | <b>P2117</b><br><b>C2117</b> | 6   | 3.563         | 90.50  | 6 - 3/32<br>6 - 1/8              | 6 - 3/16 |
| 235           | 56-62 | (3.9L) Late Engine (Aluminum Piston)   | <b>P2118</b><br><b>C2118</b> | 6   | 3.563         | 90.50  | 6 - 3/32<br>6 - 3/32             | 6 - 3/16 |
| 236           |       | (3.9L)                                 | <b>P2700</b>                 | 6   | 3.625         | 92.10  | 6 - 1/8<br>6 - 1/8<br>6 - 1/8    | 6 - 3/16 |
| 248           | 53-55 | (4.1L) (3/32 Top Comp. Rings) Late     | <b>P2812</b><br><b>C2812</b> | 6   | 3.717         | 94.41  | 6 - 3/32<br>6 - 3/32<br>6 - 3/32 | 6 - 3/16 |
| 250           | 66-84 | (4.1L) (5/64 Comp. Rings)              | <b>P2240</b><br><b>C2240</b> | 6   | 3.875         | 98.40  | 6 - 5/64<br>6 - 5/64             | 6 - 3/16 |
| 254           | 2002  | (4.2L) Traiblazer S                    | <b>C1957</b> <sup>+</sup>    | 6   | 3.661         | 93.00  | 6 - 1.20                         | 6 - 2.50 |
| 254           | 2002  | (4.2L) Envoy S                         |                              |     |               |        | 6 - 1.20                         |          |
| 254           | 2002  | (4.2L) Bravada S                       |                              |     |               |        |                                  |          |
| 254           | 2002  | (4.2L) Ranier S                        |                              |     |               |        |                                  |          |
| 256           | 02-09 | (4.2L) Vortec S, X, L6                 | <b>S3976</b> <sup>+N</sup>   | 6   | 3.661         | 93.00  | 6 - 1.20<br>6 - 1.50             | 6 - 2.50 |
| 256           |       | (4.2L) Early                           | <b>P2705</b>                 | 6   | 3.780         | 96.00  | 6 - 1/8<br>6 - 1/8<br>6 - 1/8    | 6 - 3/16 |
| 256           | 40-46 | (4.2L) Late                            | <b>P2791</b><br><b>C2791</b> | 6   | 3.780         | 96.00  | 6 - 3/32<br>6 - 3/32<br>6 - 3/32 | 6 - 3/16 |
| 257           |       | (4.2L)                                 | <b>P2417</b>                 | 6   | 3.437         | 87.30  | 6 - 1/8<br>6 - 1/8<br>6 - 1/8    | 6 - 3/16 |
| 261           | 55-62 | (4.3L) Canada                          | <b>P2813</b><br><b>C2813</b> | 6   | 3.750         | 95.25  | 6 - 3/32<br>6 - 3/32             | 6 - 3/16 |
| 262           | 96-11 | (4.3L) Vortec W, X                     | <b>C3914</b>                 | 6   | 4.000         | 101.60 | 6 - 1.50<br>6 - 1.50             | 6 - 3.00 |
| 262           | 85-94 | (4.3L)                                 | <b>P3850</b><br><b>C3850</b> | 6   | 4.000         | 101.60 | 6 - 2.00<br>6 - 2.00             | 6 - 4.75 |
| 262           | 88-95 | (4.3L) Z                               | <b>P3913</b><br><b>C3913</b> | 6   | 4.000         | 101.60 | 6 - 2.00<br>6 - 2.00             | 6 - 4.75 |
| 265           | 94-96 | (4.3L) Shallow Oil Ring Groove W       | <b>P3886</b><br><b>C3886</b> | 8   | 3.736         | 94.89  | 8 - 2.00<br>8 - 2.00             | 8 - 4.75 |
| 265           | 55-57 | (4.3L)                                 | <b>P2119</b><br><b>C2119</b> | 8   | 3.750         | 95.25  | 8 - 5/64<br>8 - 5/64             | 8 - 3/16 |
| 267           | 79-82 | (4.4L)                                 | <b>P2291</b><br><b>C2291</b> | 8   | 3.500         | 88.90  | 8 - 5/64<br>8 - 5/64             | 8 - 3/16 |
| 270           |       | (4.5L)                                 | <b>P2705</b>                 | 6   | 3.780         | 96.00  | 6 - 1/8<br>6 - 1/8<br>6 - 1/8    | 6 - 3/16 |
| 270           | 56-63 | (4.5L) Late                            | <b>P2791</b><br><b>C2791</b> | 6   | 3.780         | 96.00  | 6 - 3/32<br>6 - 3/32<br>6 - 3/32 | 6 - 3/16 |
| 270           | 41-55 | (4.5L) Early                           | <b>P2806</b><br><b>C2806</b> | 6   | 3.780         | 96.00  | 6 - 3/32<br>6 - 1/8<br>6 - 1/8   | 6 - 3/16 |
| 283           | 57-67 | (4.6L)                                 | <b>P2221</b><br><b>C2221</b> | 8   | 3.875         | 98.40  | 8 - 5/64<br>8 - 5/64             | 8 - 3/16 |

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| Cubic<br>Inch | Year  | Application                                      | Set No                       | Cyl | Bore Diameter |        | Ring Size                          |          |
|---------------|-------|--|------------------------------|-----|---------------|--------|------------------------------------|----------|
|               |       |  |                              |     | Inch          | MM     | Comp                               | Oil      |
| 288           | 1955  | (4.7L)   | <b>P2119</b><br><b>C2119</b> | 8   | 3.750         | 95.25  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 292           | 63-89 | (4.8L)   | <b>P2241</b><br><b>C2241</b> | 6   | 3.875         | 98.40  | 6 - 3/32<br>6 - 3/32               | 6 - 3/16 |
| 302           | 52-59 | (5.0L)   | <b>P2707</b><br><b>C2707</b> | 6   | 4.000         | 101.60 | 6 - 3/32<br>6 - 3/32<br>6 - 3/32   | 6 - 3/16 |
| 305           | 76-92 | (5.0L)   | <b>P3817</b><br><b>C3817</b> | 8   | 3.736         | 94.89  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 305           | 93-02 | (5.0L) Shallow Oil Ring Groove M                 | <b>P3886</b><br><b>C3886</b> | 8   | 3.736         | 94.89  | 8 - 2.00<br>8 - 2.00               | 8 - 4.75 |
| 305           | 60-74 | (5.0L) A, B, C, D V-6 Engine                     | <b>P2577</b><br><b>C2577</b> | 6   | 4.250         | 107.95 | 6 - 3/32<br>6 - 3/32<br>6 - 3/32   | 6 - 3/16 |
| 305           | 63-74 | (5.0L) V-6 Engine                                | <b>P3776</b><br><b>C3776</b> | 6   | 4.250         | 107.95 | 6 - 3/32<br>6 - 3/32               | 6 - 3/16 |
| 307           | 68-73 | (5.0L)   | <b>P2221</b><br><b>C2221</b> | 8   | 3.875         | 98.40  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 316           | 1956  | (5.2L) Early                                     | <b>P3158</b><br><b>C3158</b> | 8   | 3.937         | 100.00 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 322           | 56-60 | (5.3L)   | <b>P2271</b><br><b>C2271</b> | 8   | 4.000         | 101.60 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 323           | 99-11 | (5.3L) Shallow top groove B, C, J, L, M, P, T, Z | <b>P3941</b><br><b>C3941</b> | 8   | 3.780         | 96.00  | 8 - 1.50<br>8 - 1.50               | 8 - 3.00 |
| 324           | 55-56 | (5.3L)   | <b>P2221</b><br><b>C2221</b> | 8   | 3.875         | 98.40  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 327           | 65-68 | (5.4L)   | <b>P2271</b><br><b>C2271</b> | 8   | 4.000         | 101.60 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 336           | 59-62 | (5.5L) Late (Serial 35001 Up)                    | <b>P2149</b><br><b>C2149</b> | 8   | 3.780         | 96.00  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 336           | 1958  | (5.5L) Early                                     | <b>P2221</b><br><b>C2221</b> | 8   | 3.875         | 98.40  | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 347           | 1957  | (5.7L)   | <b>P3158</b><br><b>C3158</b> | 8   | 3.937         | 100.00 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 348           | 58-66 | (5.7L) (Canada)                                  | <b>P2187</b><br><b>C2187</b> | 8   | 4.125         | 104.78 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 350           | 87-96 | (5.7L) (Shallow Oil Ring Groove) K               | <b>C3853</b>                 | 8   | 4.000         | 101.60 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 350           | 69-88 | (5.7L) Truck L                                   | <b>P2271</b><br><b>C2271</b> | 8   | 4.000         | 101.60 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 350           | 79-84 | (5.7L) Truck (Diesel) N                          | <b>C3837</b> <sup>+</sup>    | 8   | 4.057         | 103.05 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 364           | 05-08 | (6.0L) LS2, LS7 Vin: H, K, U, Y                  | <b>S3977</b> <sup>+N</sup>   | 8   | 4.000         | 101.60 | 8 - 1.20<br>8 - 1.50               | 8 - 2.50 |
| 364           | 99-05 | (6.0L) Vortec (Shallow Oil Ring Groove) H, N, U  | <b>P3890</b><br><b>C3890</b> | 8   | 4.000         | 101.60 | 8 - 1.50<br>8 - 1.50               | 8 - 3.00 |
| 366           | 66-88 | (6.0L)   | <b>P3771</b><br><b>C3771</b> | 8   | 3.937         | 100.00 | 8 - 3/32<br>8 - 5/64<br>8 - 5/64   | 8 - 3/16 |
| 370           | 57-59 | (6.1L) Late                                      | <b>P3150</b><br><b>C3150</b> | 8   | 4.000         | 101.60 | 8 - 5/64<br>8 - 3/32               | 8 - 3/16 |
| 379           | 82-95 | (6.2L) Turbo (Diesel)                            | <b>C3947</b> <sup>+</sup>    | 8   | 3.978         | 101.05 | 8 - 3.00 <sup>FK</sup><br>8 - 2.00 | 8 - 4.00 |

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| Cubic |       |   | Set No                       | Cyl | Bore Diameter |        | Ring Size                          |          |
|-------|-------|---|------------------------------|-----|---------------|--------|------------------------------------|----------|
| Inch  | Year  | Application                                 |                              |     | Inch          | MM     | Comp                               | Oil      |
| 395   | 92-02 | (6.5L) Hummer, Turbo (Diesel) F, S, Y       | <b>S3948<sup>+</sup></b>     | 8   | 4.055         | 103.00 | 8 - 3.00 <sup>FK</sup><br>8 - 2.00 | 8 - 4.00 |
| 396   | 68-69 | (6.6L)                                      | <b>P2136</b><br><b>C2136</b> | 8   | 4.094         | 104.00 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 396   | 70-71 | (6.6L)                                      | <b>P2187</b><br><b>C2187</b> | 8   | 4.125         | 104.78 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 400   | 74-80 | (6.6L)                                      | <b>P2187</b><br><b>C2187</b> | 8   | 4.125         | 104.78 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 401   |       | (6.6L) 401, 401M 4 ring piston              | <b>P3909</b>                 | 6   | 4.875         | 123.80 | 6 - 3/32<br>6 - 3/32<br>6 - 3/32   | 6 - 3/16 |
| 402   | 70-72 | (6.6L)                                      | <b>P2187</b><br><b>C2187</b> | 8   | 4.125         | 104.78 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 409   | 62-67 | (6.7L)                                      | <b>P2379</b><br><b>C2379</b> | 8   | 4.313         | 109.54 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 427   | 69-88 | (7.0L) M.D.                                 | <b>P3810</b><br><b>C3810</b> | 8   | 4.250         | 107.95 | 8 - 3/32<br>8 - 5/64<br>8 - 5/64   | 8 - 3/16 |
| 427   | 95-98 | (7.0L) Truck Eng. (Shallow Oil Ring Groove) | <b>P3950</b><br><b>C3950</b> | 8   | 4.250         | 107.95 | 8 - 5/64<br>8 - 5/64<br>8 - 5/64   | 8 - 3/16 |
| 454   | 71-90 | (7.4L) L.D.                                 | <b>P2378</b><br><b>C2378</b> | 8   | 4.250         | 107.95 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 454   | 71-90 | (7.4L) M.D.                                 | <b>P3810</b><br><b>C3810</b> | 8   | 4.250         | 107.95 | 8 - 3/32<br>8 - 5/64<br>8 - 5/64   | 8 - 3/16 |
| 454   | 91-00 | (7.4L)                                      | <b>P3889</b>                 | 8   | 4.250         | 107.95 | 8 - 5/64<br>8 - 5/64               | 8 - 3/16 |
| 496   | 01-06 | (8.1L) GMC V-8, Vortec G, K, L, M           | <b>P3945</b><br><b>C3945</b> | 8   | 4.250         | 107.95 | 8 - 2.00<br>8 - 2.00               | 8 - 4.00 |

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