

# VOLVO

Application	Engine	Cyl			Set Number		Line
	Model	Bore	CC	Years	Chrome	Plain	No
122	B16A/B	79.37	1580	55-61	C1015	P1015	5
122S	B18A/D	84.12	1780	62-68	C1174	P1174	18
142	B20E	88.90	1986	1971	C1334	P1334	21
142, 144, 145	B18A/B	84.12	1780	67-68	C1174	P1174	18
142, 144, 145	B20A/B/F	88.90	1986	69-74	C1334	P1334	21
142, 144, 145	B20F	88.90	1986	72-74	C1334	P1334	21
142, 144, 145 (Replc. Piston)	B20A/F	88.90	1986		C1566	P1566	23
164E	B30A	88.90	2978	69-72	C1461	P1461	22
164E	B30E	88.90	2978	1972	C1461	P1461	22
164E	B30F	88.90	2978	73-75	C1461	P1461	22
242, 244, 245, DL, GL	B21F	92.00	2127	76-80	C1410	P1410	25
242, 244, 245, DL, GL	B21A	92.00	2127	81-84	C1531	P1531	26
242, 244, 245, DL, GL	B21F	92.00	2127	81-82	C1531	P1531	26
242, 244, 245, DL, GL	B23E/F	96.00	2316	81-84	C1574	P1574	28
242, 244, 245, DL, GL (Replc. Piston)	B20F	88.90	1986		C1566	P1566	23
242, 244, 245, GLT	B21FT	92.00	2127	82-85	C1531	P1531	26
244, 245 (Diesel)	D24	76.50	2383	81-85	C1485 <sup>+</sup>		4
244, 245, DL, GL	B230F	96.00	2316	85-92	C1651	P1651	29
262, 264, 265, GL, GLE	B27F	88.00	2664	75-79	C1440 <sup>A</sup>	P1440 <sup>A</sup>	19
262, 264, 265, GL, GLE	B28F	91.00	2849	80-82	C1515 <sup>A</sup>	P1515 <sup>A</sup>	24
264, 265 (Diesel)	D24	76.50	2383	81-82	C1485 <sup>+</sup>		4
343, 345	B19A	88.90	1986	1980	C1566	P1566	23
343, 345, L, DL, GL	B140E	76.00	1397	1976	C1496	P1496	3
444, 445	B16A/B	79.37	1580	57-62	C1015	P1015	5
544	B18A/D	84.12	1780	62-64	C1174	P1174	18
66DL	B10E	70.00	1108	75-80	C1243	P1243	1
66GL	B13E	73.00	1289	75-80	C1313	P1313	2
740 (Diesel)	D24T	76.50	2383	1986	C1485 <sup>+</sup>		4
740 GL, GLE	B280F	91.00	2849	87-90	C1515 <sup>A</sup>	P1515 <sup>A</sup>	24
740 GL, GLE	B230F/FT	96.00	2316	85-92	C1651	P1651	29
760 (Diesel)	D24T	76.50	2383	83-85	C1485 <sup>+</sup>		4
760 (Turbo)	B23FT	96.00	2316	82-84	C1772 <sup>+</sup>		27
760 GLE	B80F	91.00	2849	87-91	C1515 <sup>A</sup>	P1515 <sup>A</sup>	24
760 GLE	B28F	91.00	2849	83-86	C1515 <sup>A</sup>	P1515 <sup>A</sup>	24
760 GLE	B230F	96.00	2316	85-86	C1651	P1651	29
760 GLE	B230FT	96.00	2316	85-90	C1651	P1651	29
780	B280F	91.00	2849	87-91	C1515 <sup>A</sup>	P1515 <sup>A</sup>	24
850 GLE, GLT, SE	B5252F/B5254F	83.00	2500	1992	S5165 <sup>+</sup>		11
850, Estate (5 Cyl.)	B5252	83.00	2435	91-94	S5279 <sup>+AN</sup>		16
960 (6 Cyl.)	B6254S/G	81.00	2473	95-On	S5290 <sup>+N</sup>		9
960, Kombi (6 Cyl.)	B6304F	83.00	2922	90-94	S5279 <sup>+AN</sup>		17
Amazon	B16A/B	79.37	1580	55-61	C1015	P1015	5
B200T	B200T	88.90	1986	85-90	C1915 <sup>+</sup>		20
C70 (5 Cyl.)	B5254T	83.00	2435	1997	S5211 <sup>+</sup>		14
C70 T (4 Cyl.)	B5204T2	81.00	1984	1997	S5231 <sup>+</sup>		6
C70 T5 (5 Cyl.)	B5234T2	81.00	2319	1997	S5231 <sup>+</sup>		7
P1800	B18D	84.12	1780	62-68	C1174	P1174	18
P1800	B20A	88.90	1986	69-70	C1334	P1334	21
P1800E	B20E	88.90	1986	1971	C1334	P1334	21
P1800ES	B20F	88.90	1986	72-73	C1334	P1334	21
S40, V40 (4 Cyl.)	B4184S	83.00	1783	95-99	S5211 <sup>+</sup>		12
S40, V40 (4 Cyl.)	B4204S	83.00	1948	95-99	S5211 <sup>+</sup>		13
S40, V40 (4 Cyl.)	B4204T	83.00	1948	97-00	S5211 <sup>+</sup>		13
S40, V40 (5 Cyl.)	B5204S	81.00	1984	96-On	S5290 <sup>+N</sup>		8

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	Model	Bore	CC	Years	Chrome	Plain	No
S70 T, V70 T (4 Cyl.)	B5204T2	81.00	1984	1997	S5231 <sup>+</sup>		6
S70 T5, V70 T5 (5 Cyl.)	B5234T2	81.00	2319	1997	S5231 <sup>+</sup>		7
S70, V70 (5 Cyl.)	B5204FT	81.00	1984	96-98	S5290 <sup>+N</sup>		10
S70, V70 (5 Cyl.)	B5254T	83.00	2435	1996	S5211 <sup>+</sup>		14
S80 (6 Cyl.)	B6294T	83.00	2922	2005	S5211 <sup>+</sup>		15
S90 (6 Cyl.)	B6304G	83.00	2922	97-98	S5279 <sup>+AN</sup>		17
V90 Estate (6 Cyl.)	B6304G	83.00	2922	97-98	S5279 <sup>+AN</sup>		17
XC90 (5 Cyl.)	B5254T	83.00	2435	1996	S5211 <sup>+</sup>		14

Line No	Application		CC	Set No	Cyl	Bore Diameter		Ring Size	
						Inch	MM	Comp	Oil
1	66DL	(1.1L)	1108	P1243 C1243	4	2.756	70.00	4 - 2.00 4 - 2.00	4 - 3.50
2	66GL	(1.3L)	1289	P1313 C1313	4	2.874	73.00	4 - 1.75 4 - 2.00	4 - 4.00
3	343, 345, L, DL, GL	(1.4L)	1397	P1496 C1496	4	2.992	76.00	4 - 1.75 4 - 2.00	4 - 3.97
4	244, 245 (Diesel) 264, 265 (Diesel) 740 (Diesel) 760 (Diesel)	(2.4L)	2383	C1485 <sup>+</sup>	6	3.012	76.50	6 - 1.75 6 - 2.00	6 - 3.00
5	444, 445 Amazon 122	(1.6L)	1580	P1015 C1015	4	3.125	79.37	4 - 5/64 4 - 5/64	4 - 3/16
6	C70 T (4 Cyl.) S70 T, V70 T (4 Cyl.)	(2.0L)	1984	S5231 <sup>+</sup>	1	3.189	81.00	1 - 1.20 1 - 1.50	1 - 2.50
7	C70 T5 (5 Cyl.) S70 T5, V70 T5 (5 Cyl.)	(2.3L)	2319	S5231 <sup>+</sup>	1	3.189	81.00	1 - 1.20 1 - 1.50	1 - 2.50
8	S40, V40 (5 Cyl.)	(2.0L)	1984	S5290 <sup>+N</sup>	1	3.189	81.00	1 - 1.20 1 - 1.75	1 - 3.00
9	960 (6 Cyl.)	(2.5L)	2473	S5290 <sup>+N</sup>	1	3.189	81.00	1 - 1.20 1 - 1.75	1 - 3.00
10	S70, V70 (5 Cyl.)	(2.0L)	1984	S5290 <sup>+N</sup>	1	3.189	81.00	1 - 1.20 1 - 1.75	1 - 3.00
11	850 GLE, GLT, SE	(2.5L)	2500	S5165 <sup>+</sup>	5	3.268	83.00	5 - 1.20 5 - 1.75	5 - 3.00
12	S40, V40 (4 Cyl.)	(1.8L)	1783	S5211 <sup>+</sup>	1	3.268	83.00	1 - 1.20 1 - 1.50	1 - 2.50
13	S40, V40 (4 Cyl.)	(1.9L)	1948	S5211 <sup>+</sup>	1	3.268	83.00	1 - 1.20 1 - 1.50	1 - 2.50
14	C70 (5 Cyl.) S70, V70 (5 Cyl.) XC90 (5 Cyl.)	(2.4L)	2435	S5211 <sup>+</sup>	1	3.268	83.00	1 - 1.20 1 - 1.50	1 - 2.50
15	S80 (6 Cyl.)	(2.9L)	2922	S5211 <sup>+</sup>	1	3.268	83.00	1 - 1.20 1 - 1.50	1 - 2.50
16	850, Estate (5 Cyl.)	(2.4L)	2435	S5279 <sup>+AN</sup>	1	3.268	83.00	1 - 1.50 1 - 1.75	1 - 3.00
17	960, Kombi (6 Cyl.) S90 (6 Cyl.) V90 Estate (6 Cyl.)	(2.9L)	2922	S5279 <sup>+AN</sup>	1	3.268	83.00	1 - 1.50 1 - 1.75	1 - 3.00
18	142, 144, 145 122S 544 P1800	(1.8L)	1780	P1174 C1174	4	3.312	84.12	4 - 5/64 4 - 5/64	4 - 3/16

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					Inch	MM	Comp	Oil
19	262, 264, 265, GL, GLE (2.7L)	2664	<b>P1440<sup>A</sup></b> <b>C1440<sup>A</sup></b>	6	3.465	88.00	6 - 1.50 6 - 2.00	6 - 4.00
20	B200T (2.0L)	1986	<b>C1915<sup>+</sup></b>	4	3.500	88.90	4 - 1.75 4 - 1.75	4 - 3.50
21	P1800 142, 144, 145 142 P1800E 142, 144, 145 P1800ES (2.0L)	1986	<b>P1334</b> <b>C1334</b>	4	3.500	88.90	4 - 2.00 4 - 2.00	4 - 4.75
22	164E (3.0L)	2978	<b>P1461</b> <b>C1461</b>	6	3.500	88.90	6 - 2.00 6 - 2.00	6 - 4.75
23	343, 345 142, 144, 145 (Replc. Piston) 242, 244, 245, DL, GL (Replc. Piston) (2.0L)	1986	<b>P1566</b> <b>C1566</b>	4	3.500	88.90	4 - 1.75 4 - 2.00	4 - 4.00
24	760 GLE 262, 264, 265, GL, GLE 760 GLE 740 GL, GLE 780 (2.8L)	2849	<b>P1515<sup>A</sup></b> <b>C1515<sup>A</sup></b>	6	3.583	91.00	6 - 1.50 6 - 2.00	6 - 4.00
25	242, 244, 245, DL, GL (2.1L)	2127	<b>P1410</b> <b>C1410</b>	4	3.622	92.00	4 - 2.00 4 - 2.00	4 - 4.00
26	242, 244, 245, DL, GL 242, 244, 245, GLT (2.1L)	2127	<b>P1531</b> <b>C1531</b>	4	3.622	92.00	4 - 1.75 4 - 2.00	4 - 4.00
27	760 (Turbo) (2.3L)	2316	<b>C1772<sup>+</sup></b>	4	3.780	96.00	4 - 1.75 4 - 2.00	4 - 4.00
28	242, 244, 245, DL, GL (2.3L)	2316	<b>P1574</b> <b>C1574</b>	4	3.780	96.00	4 - 1.75 4 - 2.00	4 - 4.00
29	244, 245, DL, GL 740 GL, GLE 760 GLE (2.3L)	2316	<b>P1651</b> <b>C1651</b>	4	3.780	96.00	4 - 1.75 4 - 1.75	4 - 3.50

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