

WAUKESHA

Cubic Inch	Year	Application	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
		BD, F	P2834	4	3.000	76.20	4 - 1/8 4 - 1/8	4 - 3/16
		FC, FK (Early)	P2672	4	3.250	82.55	4 - 1/8 4 - 1/8	4 - 3/16
		FC, FK (Zollner Piston #175W)	P2739	4	3.250	82.55	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
		FC, FK (Late)	P2767 C2767	4	3.250	82.55	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
		185A	P2446	6	3.312	84.12	6 - 1/8 6 - 1/8 6 - 1/8	6 - 1/4
		FCX	C2971	4	3.375	85.70	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
		6BA, 6ZK	P2230	6	3.375	85.70	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
		185GL	P2480	6	3.500	88.90	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
		180GL (Diesel)	P2746	4	3.500	88.90	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
		VRD232, VRG232	C2549	6	3.625	92.10	6 - 3/32 6 - 3/32 6 - 3/32	6 - 3/16
		XAH	C2613	4	3.625	92.10	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
		6BM	P2700	6	3.625	92.10	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
		VRD155, VRG155	P3547	4	3.625	92.10	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
		190DL, GL, KL (Early)	C2404	6	3.750	95.25	6 - 1/8 6 - 1/8 6 - 1/8	6 - 1/4
		190DL, GL, KL (Late)	P2418	6	3.750	95.25	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
		VRD283, VRG283	P2241 C2241	6	3.875	98.40	6 - 3/32 6 - 3/32	6 - 3/16
		VRD220, VRG220	P2449	4	3.875	98.40	4 - 3/32 4 - 3/32	4 - 3/16
		135GZ	P3598	6	4.375	111.10	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
		F817G	C3796^A	6	5.375	136.50	6 - 3/32 6 - 3/32 6 - 3/32	6 - 1/4 6 - 1/4

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

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Cubic Inch	Year	Application	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
		HL, JL (1 Cyl.Set) (Order in Multiples)	P0540^A	4	6.000	152.40	1 - 1/4 1 - 1/4 1 - 1/4	1 - 1/4 1 - 1/4
		F1197D, G	P3798^A	6	6.250	158.80	6 - 3/16 6 - 3/16 6 - 3/16	6 - 1/4
		6EK (1 Cyl. Set) (Order in Multiples)	C0542^A	1	7.000	177.80	1 - 1/4 1 - 1/4 1 - 1/4	1 - 1/4
		L7042 (4-Ring) (1 Cyl. Set) (Order in Multiples)	C0147^{+A}	1	9.375	238.10	1 - 3/16 1 - 3/16 1 - 3/16	1 - 3/8
		L7042 (5-Ring) (1 Cyl. Set) (Order in Multiples)	C0211^{+A}	1	9.375	238.10	1 - 3/16 1 - 3/16 1 - 3/16	1 - 3/8 1 - 3/8

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