

# ROVER

Application	Engine	Cyl		Years	Set Number		Line No	
	Model	Bore	CC		Chrome	Plain		
SD1 3500		V8	88.90	3528	77-85	<b>C1504</b>	<b>P1504</b>	16
100			77.80	2625	57-62	<b>C1644</b>	<b>P1644</b>	6
109 (Diesel)			90.47	2286	62-74	<b>C1250</b>	<b>P1250</b>	20
109 Gas			90.47	2286	58-81	<b>C1125</b>	<b>P1125</b>	19
110			77.80	2995	63-64	<b>C1644</b>	<b>P1644</b>	7
110 (Diesel)			90.47	2286	62-74	<b>C1250</b>	<b>P1250</b>	20
110 Gas			90.47	2286	58-81	<b>C1125</b>	<b>P1125</b>	19
111 I (OHC) (8V)		11K8 MPi	75.00	1120	1995	<b>S5200<sup>+</sup></b>		1
111 SEi, Ascot (OHC) (8V)		11K8 SPi	75.00	1120	1997	<b>S5200<sup>+</sup></b>		1
111GSi, Si, Sli (OHC) (8V)		11K8 SPi	75.00	1120	95-96	<b>S5200<sup>+</sup></b>		1
111SEi, Knightsbridge (OHC) (8V)		11K8 SPi	75.00	1120	96-97	<b>S5200<sup>+</sup></b>		1
114 Cabriolet (OHC) (8V)		14K8 SPi	75.00	1396	1995	<b>S5200<sup>+</sup></b>		2
114 GSi, GTa, SLi (OHC) (8V)		14K8 SPi	75.00	1396	1995	<b>S5200<sup>+</sup></b>		2
114, 214, 414		14K	75.00	1120	1995	<b>S5435<sup>+</sup></b>		4
200 TDI (Diesel)			90.47	2496	1989	<b>S5140<sup>+</sup></b>		18
200, 218 16V iS, 75 (Rover K Series)		18K4F	80.00	1796	1991	<b>S5096<sup>+</sup></b>		9
2000, SC, TC		P6	85.70	1978	64-72		<b>P1260</b>	14
214 I (OHC) (8V)		14K8 SPi	75.00	1396	93-96	<b>S5200<sup>+</sup></b>		2
216i, 416i		K16EFI	80.00	1589	1995	<b>S5096<sup>+</sup></b>		8
218, 418 (Diesel)		XUD9A	83.00	1905	1993	<b>C1974<sup>+</sup></b>	<b>P1974<sup>+</sup></b>	10
218, MGF 16V		18K4WC	80.00	1796	1995	<b>S5096<sup>+</sup></b>		9
220, 420		M16i	84.45	1994	91-92	<b>C5302</b>		12
300 TDI (Diesel)			90.47	2496	1995	<b>S5139<sup>+</sup></b>		17
3500 S			88.90	3528	68-76	<b>C1467</b>	<b>P1467</b>	15
820		M8, M16e, M16i	84.45	1994	86-91	<b>C5302</b>		12
820 16 V Injection		820	84.45	1994		<b>C1861</b>		11
820i, 820Li, Fastback, 16V		820 T	84.45	1994		<b>S5257<sup>+</sup></b>		13
88 (Diesel)			90.47	2286	62-75	<b>C1250</b>	<b>P1250</b>	20
88 Gas			90.47	2286	58-81	<b>C1125</b>	<b>P1125</b>	19
MK I, II, III			77.80	2995	59-67	<b>C1644</b>	<b>P1644</b>	7
Metro 1.1i (OHC) (8V)		11K8 SPi	75.00	1120	90-95	<b>S5200<sup>+</sup></b>		1
Metro, GS, GTa, GTi DOHC		11K	75.00	1396	90-95	<b>S5435<sup>+</sup></b>		3
Quintet		EP	77.00	1601	1983	<b>C1446</b>	<b>P1446</b>	5

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
1	111 I (OHC) (8V) Metro 1.1i (OHC) (8V) 111GSi, Si, Sli (OHC) (8V) 111SEi, Knightsbridge (OHC) (8V) 111 SEi, Ascot (OHC) (8V)	(1.2L)	1120	<b>S5200<sup>+</sup></b>	4	2.953	75.00	4 - 1.00 4 - 1.20	4 - 2.00
2	214 I (OHC) (8V) 114 GSi, GTa, SLi (OHC) (8V) 114 Cabriolet (OHC) (8V)	(1.4L)	1396	<b>S5200<sup>+</sup></b>	4	2.953	75.00	4 - 1.00 4 - 1.20	4 - 2.00
3	Metro, GS, GTa, GTi DOHC	(1.4L)	1396	<b>S5435<sup>+</sup></b>	4	2.953	75.00	4 - 1.20 4 - 1.50	4 - 3.00
4	114, 214, 414	(1.1L)	1120	<b>S5435<sup>+</sup></b>	4	2.953	75.00	4 - 1.20 4 - 1.50	4 - 3.00
5	Quintet	(1.6L)	1601	<b>P1446</b> <b>C1446</b>	4	3.031	77.00	4 - 1.50 4 - 1.50	4 - 4.00
6	100	(2.6L)	2625	<b>P1644</b> <b>C1644</b>	6	3.063	77.80	6 - 1.77 6 - 1.77	6 - 4.00
7	110 MK I, II, III	(3.0L)	2995	<b>P1644</b> <b>C1644</b>	6	3.063	77.80	6 - 1.77 6 - 1.77	6 - 4.00

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

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Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
8	216i, 416i	(1.6L)	1589	<b>S5096</b> <sup>+</sup>	4	3.150	80.00	4 - 1.00 4 - 1.20	4 - 2.00
9	218, MGF 16V 200, 218 16V iS, 75 (Rover K Series)	(1.8L)	1796	<b>S5096</b> <sup>+</sup>	4	3.150	80.00	4 - 1.00 4 - 1.20	4 - 2.00
10	218, 418 (Diesel)	(1.9L)	1905	<b>P1974</b> <sup>+</sup> <b>C1974</b> <sup>+</sup>	4	3.268	83.00	4 - 2.00 4 - 2.00	4 - 3.00
11	820 16 V Injection	(2.0L)	1994	<b>C1861</b>	4	3.325	84.45	4 - 2.00 4 - 1.75	4 - 3.00
12	220, 420 820	(2.0L)	1994	<b>C5302</b>	4	3.325	84.45	4 - 1.75 4 - 1.75	4 - 3.00
13	820i, 820Li, Fastback, 16V	(2.0L)	1994	<b>S5257</b> <sup>+</sup>	4	3.325	84.45	4 - 1.20 4 - 1.50	4 - 3.00
14	2000, SC, TC	(2.0L)	1978	<b>P1260</b>	4	3.375	85.70	4 - 1.77 4 - 1.77	4 - 4.75
15	3500 S	(3.5L)	3528	<b>P1467</b> <b>C1467</b>	8	3.500	88.90	8 - 2.00 8 - 2.00	8 - 4.75
16	SD1 3500	(3.5L)	3528	<b>P1504</b> <b>C1504</b>	8	3.500	88.90	8 - 1.60 8 - 1.60	8 - 4.75
17	300 TDI (Diesel)	(2.5L)	2496	<b>S5139</b> <sup>+</sup>	4	3.562	90.47	4 - 3.00 <sup>FK</sup> 4 - 2.50	4 - 3.00
18	200 TDI (Diesel)	(2.5L)	2496	<b>S5140</b> <sup>+</sup>	4	3.562	90.47	4 - 2.50 <sup>FK</sup> 4 - 2.00	4 - 3.00
19	88 Gas 109 Gas 110 Gas	(2.3L)	2286	<b>P1125</b> <b>C1125</b>	4	3.562	90.47	4 - 1.77 4 - 1.77	4 - 4.75
20	88 (Diesel) 109 (Diesel) 110 (Diesel)	(2.3L)	2286	<b>P1250</b> <b>C1250</b>	4	3.562	90.47	4 - 2.38 4 - 2.38 4 - 2.38	4 - 4.75 4 - 4.75

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