

WAUKESHA

Application	Engine	Cyl	Set Number		Line No		
	Model	Bore	CC	Years		Chrome	Plain
135GZ		111.10				P3598	18
180GL (Diesel)		88.90			C2746	P2746	9
185A (Diesel)		84.12				P2446	5
185GL		88.90			C2480	P2480	8
190DL, GL, KL (Early) (Diesel)		95.25			C2404		14
190DL, GL, KL (Late)		95.25			C2418	P2418	15
6BA, 6ZK		85.70			C2230	P2230	6
6BM		92.10				P2700	12
6EK (1 Cyl. Set) (Order in Multiples)		177.80				P0542 ^A	22
BD, F		76.20				P2834	1
F1197D, G		158.80				P3798 ^A	21
F817G		136.50				P3796 ^A	19
FC, FK (Early)		82.55				P2672	2
FC, FK (Late)		82.55			C2767	P2767	4
FC, FK (Zollner Piston #175W)		82.55				P2739	3
FCX		85.70			C2971 ^A	P2971 ^A	7
HL, JL (1 Cyl.Set) (Order in Multiples)		152.40				P0540 ^A	20
L7042 (4-Ring) (1 Cyl. Set) (Order in Multiples)		238.10			C0147 ^{+A}		23
L7042 (5-Ring) (1 Cyl. Set) (Order in Multiples)		238.10			C0211 ^{+A}		24
VRD155, VRG155		92.10			C3547	P3547	13
VRD220, VRG220		98.40			C2449	P2449	17
VRD232, VRG232		92.10			C2549 ^A	P2549 ^A	10
VRD283, VRG283		98.40			C2241	P2241	16
XAH		92.10				P2613	11

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	BD, F		P2834	4	3.000	76.20	4 - 1/8 4 - 1/8	4 - 3/16
2	FC, FK (Early)		P2672	4	3.250	82.55	4 - 1/8 4 - 1/8	4 - 3/16
3	FC, FK (Zollner Piston #175W)		P2739	4	3.250	82.55	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
4	FC, FK (Late)		P2767 C2767	4	3.250	82.55	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
5	185A (Diesel)		P2446	6	3.312	84.12	6 - 1/8 6 - 1/8 6 - 1/8	6 - 1/4
6	6BA, 6ZK		P2230 C2230	6	3.375	85.70	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
7	FCX		P2971 ^A C2971 ^A	4	3.375	85.70	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
8	185GL		P2480 C2480	6	3.500	88.90	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
9	180GL (Diesel)		P2746 C2746	4	3.500	88.90	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
10	VRD232, VRG232		P2549 ^A C2549 ^A	6	3.625	92.10	6 - 3/32 6 - 3/32 6 - 3/32	6 - 3/16

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

WAUKESHA

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
11	XAH		P2613	4	3.625	92.10	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
12	6BM		P2700	6	3.625	92.10	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
13	VRD155, VRG155		P3547 C3547	4	3.625	92.10	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
14	190DL, GL, KL (Early) (Diesel)		C2404	6	3.750	95.25	6 - 1/8 6 - 1/8 6 - 1/8	6 - 1/4
15	190DL, GL, KL (Late)		P2418 C2418	6	3.750	95.25	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
16	VRD283, VRG283		P2241 C2241	6	3.875	98.40	6 - 3/32 6 - 3/32	6 - 3/16
17	VRD220, VRG220		P2449 C2449	4	3.875	98.40	4 - 3/32 4 - 3/32	4 - 3/16
18	135GZ		P3598	6	4.375	111.10	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
19	F817G		P3796 ^A	6	5.375	136.50	6 - 3/32 6 - 3/32 6 - 3/32	6 - 1/4 6 - 1/4
20	HL, JL (1 Cyl.Set) (Order in Multiples)		P0540 ^A	4	6.000	152.40	1 - 1/4 1 - 1/4 1 - 1/4	1 - 1/4 1 - 1/4
21	F1197D, G		P3798 ^A	6	6.250	158.80	6 - 3/16 6 - 3/16 6 - 3/16	6 - 1/4
22	6EK (1 Cyl. Set) (Order in Multiples)		P0542 ^A	1	7.000	177.80	1 - 1/4 1 - 1/4 1 - 1/4	1 - 1/4
23	L7042 (4-Ring) (1 Cyl. Set) (Order in Multiples)		C0147 ^{+A}	1	9.375	238.10	1 - 3/16 1 - 3/16 1 - 3/16	1 - 3/8
24	L7042 (5-Ring) (1 Cyl. Set) (Order in Multiples)		C0211 ^{+A}	1	9.375	238.10	1 - 3/16 1 - 3/16 1 - 3/16	1 - 3/8 1 - 3/8

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone